



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2199-1

Job Sheet 209460



Part No: D2199-1

Job Qty: 3 pcs

Part Name: Struts, 19"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/30/20

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 5/25/20

Type: SOLD

Description:

Note: DWG REV F IPP B 02.06.10 Added finish NG/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Small Fab - 1	3		5/23/20	4.11	0.82	Small Fab - 1			DAS 58 MAY 01 2020 9:89
		pcs					Small Fab - 2			
							Small Fab - 3			
							Small Fab - 4			
							Small Fab - 5			
							Small Fab - 6			
							Small Fab - 7			
							Small Fab - 8			
							Small Fab - 9			
							Small Fab - Various 1			
120	QC 5	3		5/23/20	0.00	0.00	QC 5 - 10			DAS 40 MAY 06 2020 9:89
		pcs					QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			
							QC 5 - 61			
							QC 5 - 81			
							QC 5 - 82			
130	Powdercoat - 2 White GI(S)-	3		5/25/20	0.00	0.13	Powdercoat - 1 - B4B			20:055

M254169

START 1/35

QTY: 400 FTW 611

2:05

Plex 4/30/20 1:16 PM Dart.lajeunesse.marie

B4B				pcs			Powdercoat - 2 - B4B	
							Powdercoat - 3 - B4B	
							Powdercoat - 4 - B4B	
140	QC 3	3	5/25/20	0.00	0.00		QC 3 - 10	
		pcs					QC 3 - 13	
							QC 3 - 15	
							QC 3 - 17	
							QC 3 - 18	
							QC 3 - 2	
							QC 3 - 28	
							QC 3 - 3	
							QC 3 - 30	
							QC 3 - 34	
							QC 3 - 36	
							QC 3 - 41	
							QC 3 - 51	
							QC 3 - 58	
							QC 3 - 59	
							QC 3 - 68	
							QC 3 - 9	
							QC 3 - 40	
							QC 3 - 19	
							QC 3 - 43	
							QC 3 - 24	
							QC 3 - 61	
							QC 3 - 81	
							QC 3 - 82	
							QC 3 - 87	
150	Packaging 3-1 - Stock - B4B	3	5/25/20	0.00	0.00		Packaging 3 - 1 - B4B	
		pcs					Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	
							Packaging 3 - 9 - B4B	
							Packaging 3 - 10 - B4B	
							Packaging 3 - 11 - B4B	
							Packaging 3 - 12 - B4B	
							Packaging 3 - 13 - B4B	
							Packaging 3 - 14 - B4B	
							Packaging 3 - 15 - B4B	
							Packaging 3 - 16 - B4B	
							Packaging 3 - 17 - B4B	
							Packaging 3 - 18 - B4B	
							Packaging 3 - 19 - B4B	
							Packaging 3 - 20 - B4B	
							Packaging 3 - 21 - B4B	
							Packaging 3 - 22 -	

ML / JW 2020/05/06

DA
20
9-89

				B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
160 QC 21 - SA	3 pcs	5/25/20	0.00 0.00	QC 21 - SA - 21	DAS 21
				QC 21 - SA - 70	9-86
				QC 21 - SA - 53	MAY 06 2020

Part Op 100 - (Punch ends and deburr as per dwg) Punch per Dwg. D2199 and Spec Control Dwg D2638
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: _____ FINISH TIME: _____
 140 - (QC3- Inspect Part Finish)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	4.6500 ft (1.55 ea)	100-Small Fab - 1	5269180

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	M304TR0.750W.049	5	399	0

Part Specifications
Specifications could not be found.

Plex 4/30/20 1:16 PM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS			MRB (QS1042)							
Date: _____		Sequence #: _____			QTY Affected: _____			Completed By _____							
Description Work Order Deviation		Disposition						Lead hand / Supervisor _____							
								QC / QA Coordinator _____							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY													
		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled Other/Details: _____				☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function				☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up				☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	